

(PLAN)	(DO)	(CHECK)	(ACTION)	PDCA
				PDCA
CHECK				

(2)

(3)

(4)

24 12 26 25 1 9

8

(1)

25 3 29

(2)

(3)

(4)

25 2 18 25 3 28

(5)

3

9

2

50%

2 3

10

(1)

(2)

(3)