25

1

(PLAN) (DO) (CHECK) (ACTION) PDCA

PDCA

CHECK

2

3

4

(1)

(2)

(3)

(4)

5

25 7 11 25 8 9

6

7

(1) 25

(2)

(3)

(4) 25 6 27 25 7 5

8

(1)

25 9 20

(2)

(3)

(4)

25 8 12 25 9 19

9

2 50% 2 3

10