

(PLAN)

(DO)

(CHECK)

(ACTION)

PDCA

PDCA

7

(1) 26

(2)

(3)

(4) 26 12 25 27 1 9

8

(1)

27 3 27

(2)

(3)

(4)

27 2 16 27 3 26

9

2

50%

2 3

10

(1)

(2)

(3)