

28 1

1

(PLAN) (DO) (CHECK) (ACTION) PDCA
CHECK PDCA

2

3

4

(1) 1

(2)
(3)

(4) 1 2

4

5

28 5 23 28 6 12

6

7

(1) 28 1

8

(1)

28 6 27

(2)

(3)

(4)

28 6 13

28 6 26

9

2

50%

2 3

10

(1)

(2)

(3)