

3

1

(PLAN) (DO) (CHECK) (ACTION) PDCA  
CHECK PDCA

2

3

4

(1) 3  
(2)  
(3) 3

4

5

11 11

12 2

6

7

(1) 3

8

(1)

12 24

(2)

(3)

12 3

12 23

9

2

50%

10

(1)

(2)

(3)