

28 2

1

(PLAN)

(DO)

(CHECK)

(ACTION)

PDCA

PDCA

CHECK

2

3

4

(1) 2

(2)

(3)

(4) 1

2

2

3

4

5

28 7 25

28 8 14

6

7

(1) 28 2

8

(1)

28 8 29

(2)

(3)

(4)

28 8 15

28 8 28

9

2

50%

2 3

10

(1)

(2)

(3)