

31 1

1

(PLAN)

(DO)

(CHECK)

(ACTION)

PDCA

PDCA

CHECK

2

3

4

(1) 1

(2)

(3) 1

2

5

31 5 20

31 6 12

6

7

(1) 31 1

8

(1)

31 6 27

(2)

(3)

31 6 13

31 6 26

9

50%

2

10

(1)

(2)

(3)