

29 4

1

(PLAN) (DO) (CHECK) (ACTION) PDCA
CHECK PDCA

2

3

4

(1) 4
(2)
(3) 3

4

5

30 1 31 30 3 31

6

7

(1) 29 3

8

(1)
(2)

30 4 23

(3)

30 4 1

30 4 22

9

2

50%

10

(1)

(2)

(3)