

		'	
		\$! & \$	\$% (&
		* \$%	\$
44	44		
		\$+	
			\$+
			&
		K 6G @E<	6G
		(# \$)	FC7
			&

		+	

[Empty rectangular box]

[Empty rectangular box]

45	45	+ \$* * %) \$+ & %	
46	46	\$* , \$+	
		\$* ,	
		(## \$+ fl & , fi	

FF;

		S*	
49	49		
50	50	S+	



'##

&

fl

%

ž (' ž

[Redacted]

[Redacted]

51	51) VG 4	VG	17 9 (52-
			4	6	1
			17 6 1	2	17 5
			2		5
				(52-)	

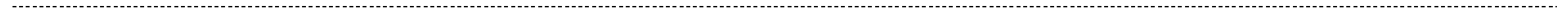
52

52

17 4 1

17 7 1
3

18 3 22



4

PDCA

ISO9001

PDC

A

ISO9001

53

53

54

54

17 7

PDCA

17 10 4 18 1

16

50

17 10

3

			17 7	
		U		
55	55		18	21
				2 3
			17 12	18
56	56		(500)	
				(17 9 27)
57	57		16	17

		<p>92 (10) 14 (15)</p> <p>888</p> <p>30 53 164</p> <p>17</p>	
58	58	<p>1 (17 2) 2 (18 3) QC () 17 (8 (1)) 107 ()</p> <p>17 12</p> <p>16 16 66 17 16 66</p> <p>17 4 1 4 7 3 6</p>	

[Redacted]

[Redacted]

59	59		$\sqrt{15}$ () 18 2 7 $\sqrt{10}$ 10 17 10 20 17 3 5		
60	60		17 9 4 $\sqrt{18}$ 17 4 18 3 16 8 $\sqrt{8}$ () $\sqrt{8}$		

		16		VG	15)	VG	
		7	VG				18 2 24	
					10	20		
	4	5					18 3 1	
		17 9						
		6	4		18			6
					2			
				VG	15)	7	

[Redacted]

[Redacted]

61	61			17 8 12 17 4 9	
			17- 28- 33- 17- 18- 29-		
62	62			18 4 1 17 4	

17 4

9 3 31

18 4

60
19 3 31

19 3 31 60 60

VG(15)

22

VG

63

63

6 4 1) 17 4 1 (17 9 1
7 18 4 1 2

460 (92 (18 3 1)
67 71 230)

16 4)

64

64

17

17

18

(18 3 1) 32

62-

16

18

65

65

61-

17- 28- 33-

17-

18- 29-

VG(67-)

18 2

18

18

4

16

16

17
13 60 3 6
6 16

17
3 6

(2)

66

66

18

10

15- 55-

W

18

65-

W(67-)

21

[Redacted]

[Redacted]

67	67		G	17 6 (6) VG VG	W
				18 2 (7) VG	G
				243	18 2
				PDCA 17 12 19 ISC001	ISC001
				PDCA	4

		7 10	18 1		4	1
			18	18		
		VG	9	PDCA	VG	VG
		ISO9001		(52-	67-)
			17			
		500	16	1 568		3
			55.2	DB		
				18 4		
		60		18 4	17	18 1
68	68					
		16		17		
			3, 635		4, 393	

36 1,590

89

1 5

17

- (1)
- (2)
- (3)
- (4)
- (5)

69

69

)

(5)

(68

16

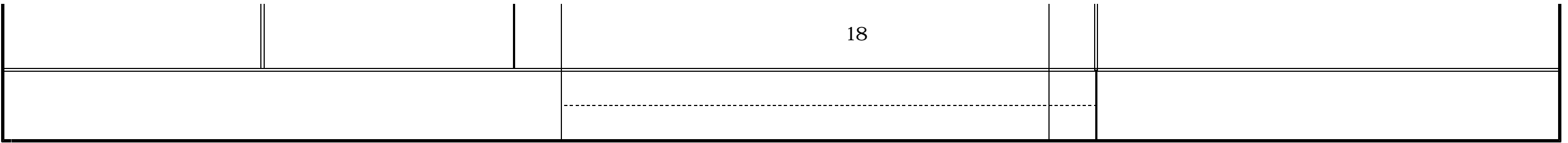
VG

VG 2 17 11 29

4

2

18 3 24





┌

[Redacted]

[Redacted]

70	70		()	(17 6)
			(14) 8 (6) 4 14 5	3)
			2 2 3 4	
			2	50 1

12 36,000⁶⁰

71

71

3 5 16

0.44 18 3
17 11

16 0.37

16 16 14.8 2,700¹⁷
16 17 14.8
5 4 5 6 1

[Redacted]

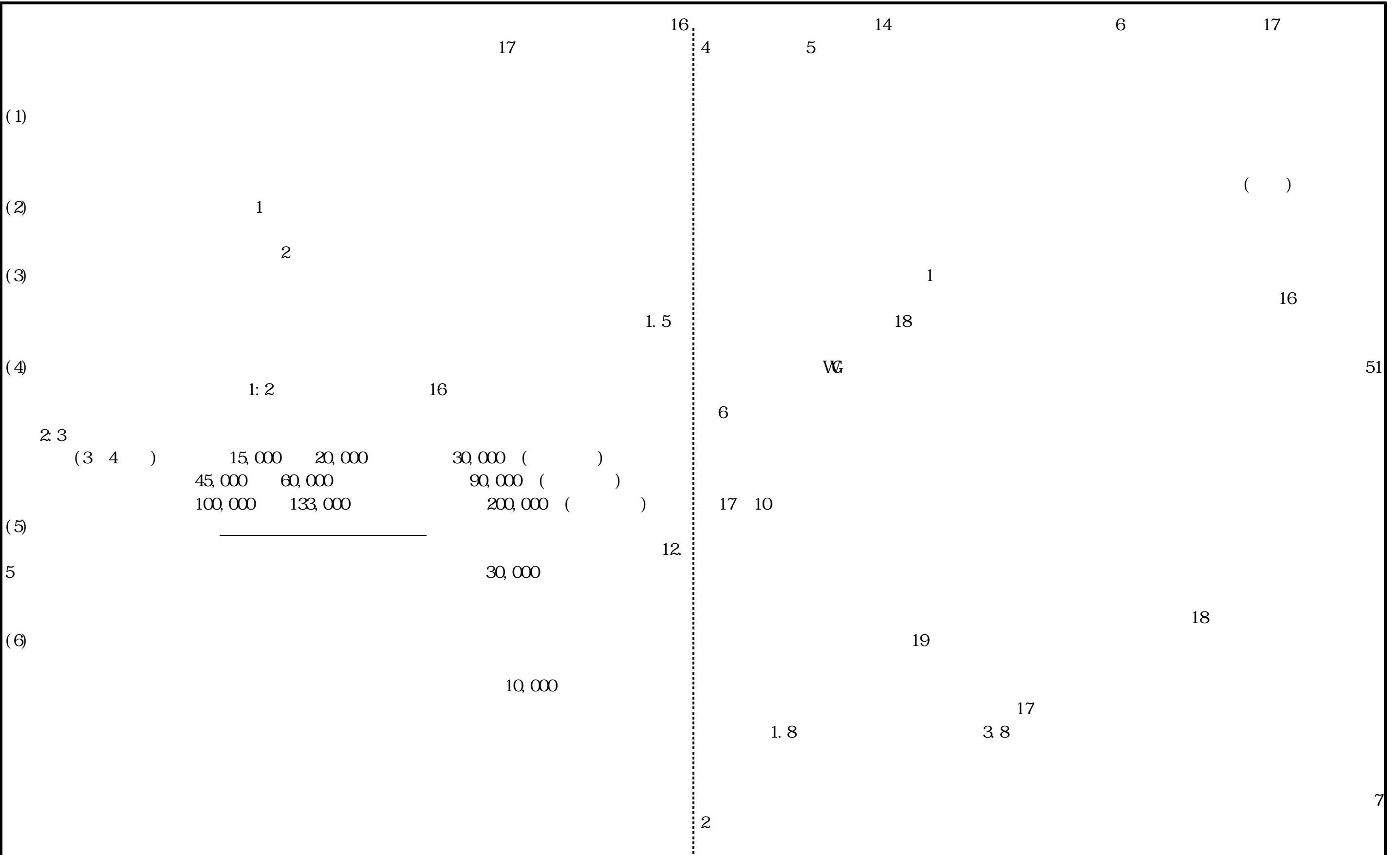
[Redacted]

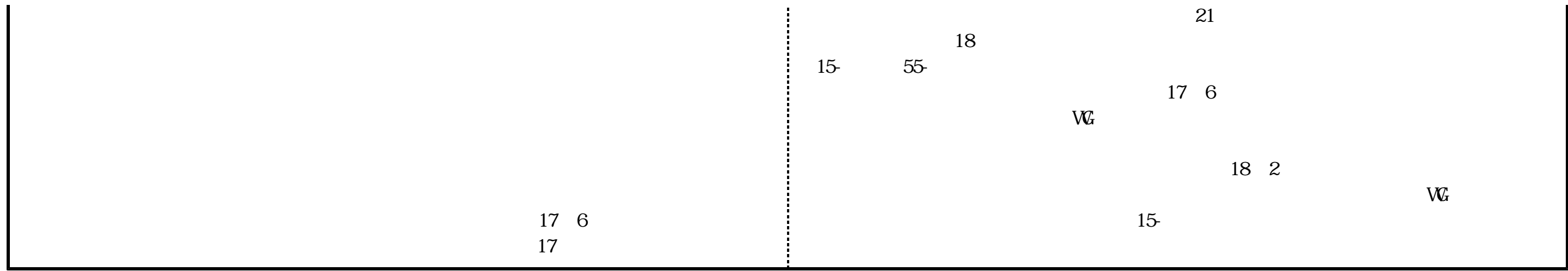
72	72		18	19	
			3.8 ¹⁷	1.8	
			1	3.8 ¹⁷	
			1.8		

[Redacted]

[Redacted]

73	73				
				17	
				17	
			17		
				VG	





[Redacted]

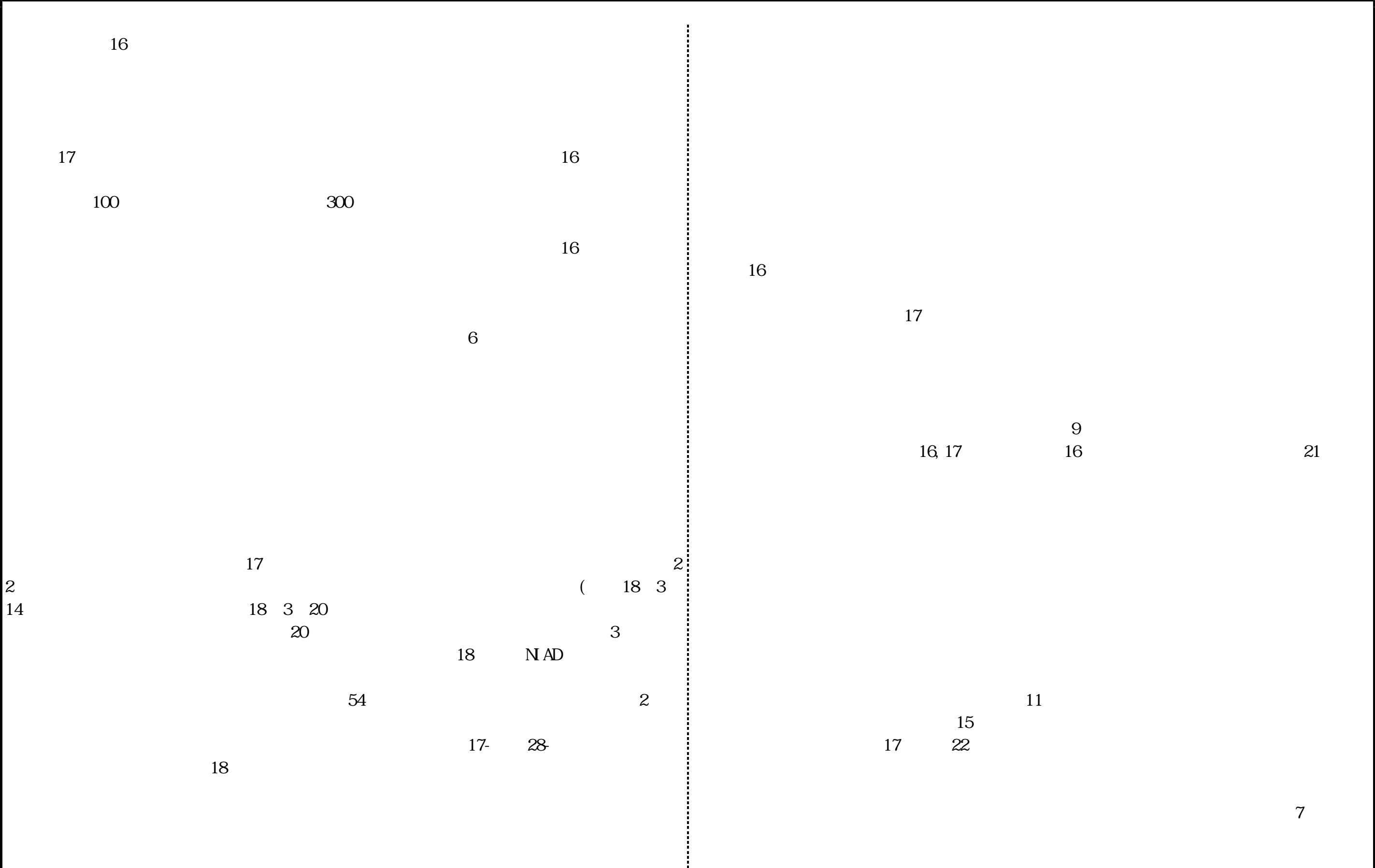
[Redacted]

74	74		16	17	
				18	
			16	70%	
				75- 16	
			HP		
				ERP	
				6	
		P	ERP		ER

				16	
			3	PDCA ISO9001	
75	75			7	
				ISO9001 PDCA	
				16	
				70%	
			300	100 16	
				P82 83	



				(17. 4 1)	17
		17		6 56	
		17		4 4	
				4 163	
		17		17. 4 1	
				1	
			1, 093	47	
					2
			2	550	
		17			
				100	



17

16

6

16

18

16

18

9

18

18

HU information
1

3
30,000

16,000

HU style
5

4

52,500

Pull

18 4 1

Push

17
()
18

17 3

6

()
HP

2000

17
17



			18 19		
		8	17		1
			17	(15) -0.91	-4 52
		0)			(1 25 3

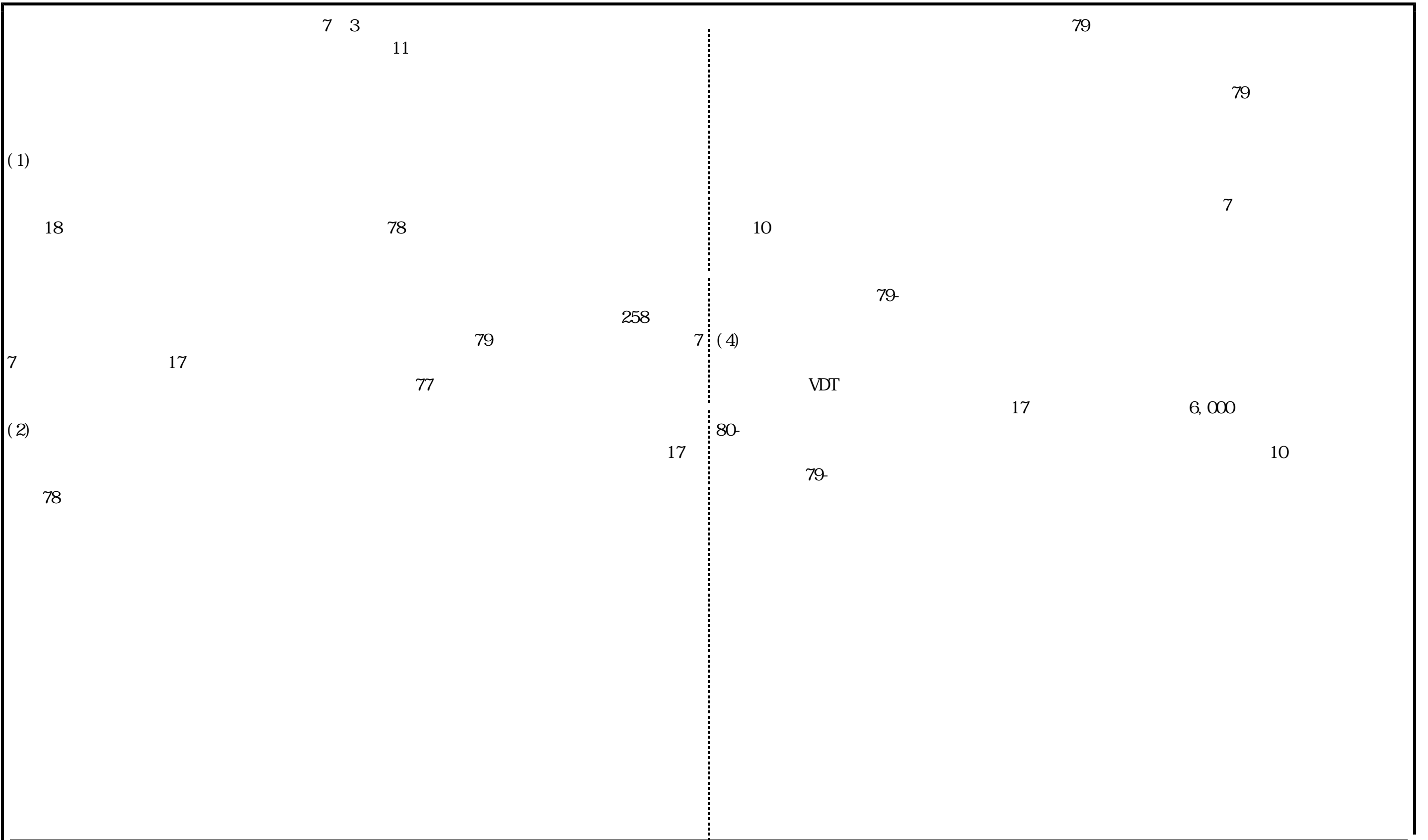
[Redacted]

[Redacted]

79	79		(201)	(148)	
			8		
				10	

					(6)
			(7)		(10)
80	80				(17 12)
			47	43	59 18 3 17
					52
					(1 2 41 28)
					(6 000)
			7	18	39
			149	349	10
			7, 10	109	7
			40	2	63
			VDI	129	73
					20
					18 4

			(1,500)			
		3	(96)	5	17 11 5	18



[Redacted]

[Redacted]

[Redacted]

[Redacted]

			<p>[Redacted]</p>

[Redacted]

			<p>[Redacted]</p>

[Redacted]

[Redacted]

[Redacted]

	839	599		1,642	910		1,685	953
		0			642			642
		240			0			0
		0			90			
()								

[Empty rectangular box]

		61- P62 3
		62 P62 63 3
		63 P63 3
		64 P64 3
		65 P64 65 3
()	()	

[Empty rectangular box]

	(a)	(b)	(b)/(a) × 100
	()	()	
720			
	(10)	(4)	
	(4)	(2)	
	(2)	(2)	
	(2)	()	()
	()	()	()
600			
355			
()			
128			
96			

38
10
70
68
50
30
38
10
27
66
54
48
10
56
16
40
15
56
42
5
7
44
33
60
39
46
33
48
36
20
15

46
33

50
40

48
36

30
14

68
51

82
57

48
33

54
39

72
51

86
63

86
63

102
78

62
45

228

184

86
36

40

86

	66			
	56			
	42			
	120			
	12			
	18			
	12			
	9			
	9			
	6			
	9			
	15			
	15			
	3			
	5			

16 16 17
16 16 17
16 17 17

17 3

± 15

610 4 39

240 49

1 2

67

13

16

17

18

16

16

1

11

9

9

3

HP

18

16

CCE

62

53

100

33

15

78

18

18

PR

18

104

71

PR

98.4%

18

PR

PR